

DRILL BITS & THREAD REPAIR

DRILL BITS

- Designed for drilling soft metal mild steel wood plastic and PVC
- Manufactured from industrial high speed steel surface treated for high performance and long life
- 29 piece set includes drill bits with 3/8" reduced shank measuring 1/16" to 1/2" by 64ths
- Black Oxide drill bits offer 6 times Life Rating when compared to standard 118 Degree point drill bits

Century Drill & Tool Black Oxide Drill Bit 29 Piece Set 3/8" Reduced Shank 1/16" To 1/2" Drills U.S.A. CPE 24038



Image Shown: 24205

- Designed for drilling soft metal mild steel wood plastic and PVC
- Manufactured from industrial high speed steel surface treated for high performance and long life
- Black Oxide drill bits offer 6 times Life Rating when compared to standard 118 Degree point drill bits
- Made In The U.S.A.

Century Drill & Tool Black Oxide Drill Bit CPE

Size	Part Number	Size	Part Number
5/64" - 2 Pak	24205	19/64"	24219
3/32" - 2 Pak	24206	5/16"	24220
7/64" - 2 Pak	24207	21/64"	24221
1/8" - 2 Pak	24208	11/32"	24222
9/64"	24209	23/64"	24223
5/32"	24210	3/8"	24224
11/64"	24211	25/64"	24225
3/16"	24212	13/32"	24226
13/64"	24213	27/64"	24227
7/32"	24214	7/16"	24228
15/64"	24215	29/64"	24229
1/4"	24216	15/32"	24230
17/64"	24217	31/64"	24231
9/32"	24218	1/2"	24232



Image Shown: 24725

- Designed for drilling soft metal mild steel wood plastic and PVC
- Manufactured from industrial high speed steel surface treated for high performance and long life
- Black Oxide drill bits offer 6 times Life Rating when compared to standard 118 Degree point drill bits
- 3/8" reduced shank
- Made In The U.S.A.

Century Drill & Tool Black Oxide Drill Bit - Reduced 3/8" CPE

Size	Part Number	Size	Part Number
25/64"	24725	29/64"	24729
13/32"	24726	15/32"	24730
27/64"	24727	31/64"	24731
7/16"	24728	1/2"	24732



Image Shown: 17408

- Double ended body drill bits are manufactured from quality industrial high speed steel
- 135 Degree quick-cut point will not walk or wander
- Special heat treatment results in cutting edges that remain sharper longer when drilling tough materials

Century Drill & Tool Body Drill Bit Double Ended CPE

Size	Part Number
1/8", 2" Overall Length - 2 Pak	17408
3/16", 2-1/4" Overall Length	17512

- Designed for drilling in extremely hard materials including stainless steel
- Cobalt drill bits have a great resistance to heat and friction providing a longer tool life
- 13 piece set includes drill bits measuring 1/16" to 1/4" by 64ths
- Cobalt drill bits offer 12 times Life Rating when compared to standard 118 Degree point drill bits

Century Drill & Tool Cobalt Drill Bit

13 Piece Set 1/16" To 1/4" By 64ths Import CPE 26513



Image Shown: 26404

- Designed for drilling in extremely hard materials including stainless steel
- Cobalt drill bits have a great resistance to heat and friction providing a longer tool life
- Cobalt drill bits offer 12 times Life Rating when compared to standard 118 Degree point drill bits
- 135 degree quick cut points are self-centering and penetrate faster with less pressure will not walk or wander
- Import

Century Drill & Tool Cobalt Drill Bit CPE

Size	Overall Length	Part Number	Size	Overall Length	Part Number
1/16"	1-7/8"	26404	9/32"	4-1/4"	26418
5/64"	2"	26405	19/64"	4-3/8"	26419
3/32"	2-1/4"	26406	5/16"	4-1/2"	26420
7/64"	2-5/8"	26407	21/64"	4-5/8"	26421
1/8"	2-3/4"	26408	11/32"	4-3/4"	26422
9/64"	2-7/8"	26409	23/64"	4-7/8"	26423
5/32"	3-1/8"	26410	3/8"	5"	26424
11/64"	3-1/4"	26411	25/64"	5-1/8"	26425
3/16"	3-1/2"	26412	13/32"	5-1/4"	26426
13/64"	3-5/8"	26413	27/64"	5-3/8"	26427
7/32"	3-3/4"	26414	7/16"	5-1/2"	26428
15/64"	3-7/8"	26415	15/32"	5-3/4"	26430
1/4"	4"	26416	1/2"	6"	26432
17/64"	4-1/8"	26417			

- Designed for general purpose use in wood plastic plaster and soft metal
- Premium high speed steel and duotone finish for fast chip removal
- High Speed Steel drill bits offer a 2 times life rating when compared to standard 118 degree point drills
- Century 135 degree Quick Cut Points are self-centering and penetrate faster with less pressure

Century Drill & Tool High Speed Steel Drill Bit

Set 29 Piece, 1/16" To 1/2" By 64ths CPE 88729



* Disclaimer: Not all products listed in this catalog are stocked in all stores or DC locations. If not stocked, they are available via special order.

- Designed for general purpose use in wood plastic plaster and soft metal
- Premium high speed steel and duotone finish for fast chip removal
- 21 piece set includes drill bits measuring 1/16" to 3/8" by 64ths
- High Speed Steel drill bits offer a 2 times life rating when compared to standard 118 degree point drills

Century Drill & Tool High Speed Steel Drill Bit Set 21 Piece CPE 88721



- Designed for general purpose use in wood plastic plaster and soft metal
- Premium high speed steel and duotone finish for fast chip removal
- High Speed Steel drill bits offer a 2 times life rating when compared to standard 118 degree point drills
- Century 135 degree Quick Cut Points are self-centering and penetrate faster with less pressure
- 13 piece set includes 1-16" to 1/4" by 64ths

Century Drill & Tool High Speed Steel Drill Bit Set 13 Piece, 1/16 To 1/4" By 64ths CPE 88913



- Designed for general purpose use in wood plastic plaster and soft metal
- Premium high speed steel and duotone finish for fast chip removal
- High Speed Steel drill bits offer a 2 times life rating when compared to standard 118 degree point drills
- Century 135 degree Quick Cut Points are self-centering and penetrate faster with less pressure

Century Drill & Tool High Speed Steel Drill Bits CPE

Size	Overall Length	Part Number	Size	Overall Length	Part Number
1-16" 2 Pak	1-7/8"	88204	19/64"	4-3/8"	88219
5/64" 2 Pak	2"	88205	5/16"	4-1/2"	88220
3/32" 2 Pak	2-1/4"	88206	21/64"	4-5/8"	88221
7/64" 2 Pak	2-5/8"	88207	11/32"	4-3/4"	88222
1/8" 2 Pak	2-3/4"	88208	23/64"	4-7/8"	88223
9/64"	2-7/8"	88209	3/8"	5"	88224
5/32"	3-1/8"	88210	Reduced Shank 3/8"		
11/64"	3-1/4"	88211	25/64"	5-1/8"	88225
3/16"	3-1/2"	88212	13/32"	5-1/4"	88226
13/64"	3-5/8"	88213	27/64"	5-3/8"	88227
7/32"	3-3/4"	88214	7/16"	5-1/2"	88228
15/64"	3-7/8"	88215	29/64"	5-5/8"	88229
1/4"	4"	88216	15/32"	5-3/4"	88230
17/64"	4-1/8"	88217	31/64"	5-7/8"	88231
9/32"	4-1/4"	88218	1/2"	6"	88232

- Left hand stub drill bit for removal of right hand threaded broken bolts or studs without tightening
- 5 piece set includes 1/8", 3/16", 1/4", 5/16" and 3/8" left hand drill bits
- Industrial polished finished with 135 degree split point
- Made from premium cobalt steel

Century Drill & Tool Left Hand Stub Drill Bit Cobalt Steel 5 Piece Set CPE 74105



Image Shown: 74108

- Left hand stub drill bit for removal of right hand threaded broken bolts or studs without tightening
- Use with screw extractors for those hard to remove bolts or studs
- Industrial polished finished with 135 degree split point
- Made from premium cobalt steel

Century Drill & Tool Left Hand Stub Drill Bit Cobalt Steel CPE

Size	Part Number
1/8" x 2-1/4" Flute Length 1-1/16"	74108
3/16" x 2-7/8" Flute Length 1-1/2"	74112
1/4" x 3-5/16" Flute Length 1-3/4"	74116
5/16" x 3-3/4" Flute Length 2-1/8"	74120
3/8" x 4-1/8" Flute Length 2-3/8"	74124



Image Shown: 47335

- Designed for drilling wood soft metal and hard metal
- Surface treated to ward off heat and friction commonly found in heavy duty drilling jobs
- Reduced 1/2" shank fits all 1/2" or larger chucks
- Silver and Deming style drill bits with 118 degree split point

Century Drill & Tool S&D Drill Economy CPE

Size	Shank	Part Number	Size	Shank	Part Number
17/32"	1/2"	47334	11/16"	1/2"	47344
35/64"	1/2"	47335	45/64"	1/2"	47345
9/16"	1/2"	47336	23/32"	1/2"	47346
37/64"	1/2"	47337	3/4"	1/2"	47348
19/32"	1/2"	47338	49/64"	1/2"	47349
5/8"	1/2"	47340	25/32"	1/2"	47350
21/32"	1/2"	47341	1"	1/2"	47364
21/32"	1/2"	47342			

- High speed steel with titanium coating for proven capability and durability in drilling holes in plastic, aluminum, copper, stainless steel and many other types of sheet metal
- Self-starting tip
- Non-slip shank
- Titanium coated

AutoCraft Step Drills, 3 Piece AHT AC1060



- High speed step drill for drilling and deburring holes in ferrous and non-ferrous metals plastics and wood up to 1/8" thick
- Double flute design reduces chatter and deburrs holes
- Zirconium coating reduces wear for a longer tool life
- 13 steps in 1/16" increments #1



Image Shown: 27200

Century Drill & Tool HSS Zirconium Coated Step Drill CPE

Size	Shank	Part Number
13 Steps #1 1/8"-1/2" - Depth 1/8"	1/4"	27200
8 Steps #20 9/16"-1" - 1/8"	3/8"	27201
9 Steps #3 1/4"-3/4" - 1/8"	3/8"	27202

- 15 Piece set.
- Titanium construction
- 135° Split point design
- Product Contents: 1/16" (2), 5/64", 3/32" (2), 7/64", 1/8" (2), 9/64", 5/32", 3/16", 7/32", 1/4", 5/16", 3/8"

AutoCraft Drill Bit Set, SAE, 15 Piece
AHT AC991



- Gold Ferrous
- 3/8" Drill Bits

Porter Cable Power Tools 14 Piece Drill Bit Set SBD PCDGF14



- Titanium coated for cooler, longer-lasting, smoother performance.
- 14 Piece
- 13 - Hex drill bits: 1/16" (2), 5/64" (2), 3/32" (2), 1/8" (2), 9/64", 5/32", 3/16", 7/32", 1/4"
- 1 - 1/4" Magnetic bit driver

TEQ Correct 14 Piece Hex Drill Bits AHT TQ1049



- Designed for drilling in metal wood and plastic
- Titanium nitrate coating resists heat and adds lubricity to extend drill life
- 13 piece set includes drill bits measuring 1/16" to 1/4" by 64ths
- Titanium drill bits offer an 8 times Life Rating when compared to standard 118 degree point drills

Century Drill & Tool Titanium Drill Bit Set 13 Piece 1/16" To 1/4" By 64ths
CPE 88439



- Designed for drilling in metal wood and plastic
- Titanium nitrate coating resists heat and adds lubricity to extend drill life
- Titanium drill bits offer an 8 times Life Rating when compared to standard 118 degree point drills
- Century 135 degree Quick Cut Points are self-centering and penetrate faster with less pressure

Image Shown: 88404

Century Drill & Tool Titanium Drill Bit CPE

Size	Overall Length	Part Number	Size	Overall Length	Part Number
1/16" 2 Pak	1-7/8"	88404	17/64"	4-1/8"	88417
5/64" 2 Pak	2"	88405	9/32"	4-1/4"	88418
3/32" 2 Pak	2-1/4"	88406	5/16"	4-1/2"	88420
7/64" 2 Pak	2-5/8"	88407	21/64"	4-5/8"	88421
1/8" 2 Pak	2-3/4"	88408	11/32"	4-3/4"	88422
9/64"	2-7/8"	88409	3/8"	5"	88424
5/32"	3-1/8"	88410	Reduced Shank 3/8"		
11/64"	3-1/4"	88411	25/64"	5-1/8"	88425
3/16"	3-1/2"	88412	13/32"	5-1/4"	88426
13/64"	3-5/8"	88413	27/64"	5-3/8"	88427
7/32"	3-3/4"	88414	7/16"	5-1/2"	88428
15/64"	3-7/8"	88415	1/2"	6"	88432
1/4"	4"	88416			

- Brite industrial drill bits feature premium grade high speed steel for general purpose drilling in wood metal and plastic
- Century 135 degree quick cut points are self-centering and penetrate faster with less pressure
- Brite drill bits offer a 4 times life rating when compared to standard 118 Degree point drill bits
- Straight shank fits all cordless drill electric drill motors and hand drills

Image Shown: 22332



Century Drill & Tool Brite Drill Bit CPE

Size	Overall Length	Part Number	Size	Overall Length	Part Number
1/16" 2 Pak	1-7/8"	22304	7/32"	3-3/4"	22314
5/64" 2 Pak	2"	22305	15/64"	3-7/8"	22315
3/32" 2 Pak	2-1/4"	22306	1/4"	4"	22316
7/64" 2 Pak	2-5/8"	22307	9/32"	4-1/4"	22318
1/8" 2 Pak	2-3/4"	22308	5/16"	4-1/2"	22320
9/64"	2-7/8"	22309	3/8"	5"	22324
5/32"	3-1/8"	22310	7/16"	5-1/2"	22328
11/64"	3-1/4"	22311	1/2"	6"	22332
13/64"	3-5/8"	22313			

DRILL BITS & THREAD REPAIR HOLE SAWS

- 1/4" Shank
- Includes: 1", 1-1/8", 1-1/4", 1-1/2", 1-3/4" & 2"

Porter Cable Power Tools 7 Piece Hole Saw Set SBD PC3700



- Fits bi-metal hole saws 5/8" to 1-1/8"
- Threads are 1/2-20
- Shank size 3/8"
- Arbor Series A

Century Drill & Tool Arbor-A, 1/2-20 Thread, 3/8" Hex Shank, 3/8" Chuck-Hole Saw Arbor CPE 05302



- Fits bi-metal hole saws 1-1/4" to 6"
- Threads are 5/8-18
- Shank size 3/8"
- Arbor Series B

Century Drill & Tool Arbor-B, 5/8-18 Thread, 3/8" Hex Shank, 3/8" Chuck-Hole Saw Arbor CPE 05305



- Fits bi-metal hole saws 1-1/4" to 6"
- Threads are 5/8-18
- Shank size 7/16"
- Arbor Series B

Century Drill & Tool Arbor-B, 5/8-18 Thread, 7/16" Hex Shank, 1/2" Chuck-Hole Saw Arbor CPE 05304



- Professional bi-metal hole saws with cobalt high speed steel teeth electron welded to shatterproof shock absorbing alloy bodies
- Cuts up to 1-1/2" deep holes
- Can be used in portable electric drill machines lathes and milling machines
- Arbors sold separately
- Made in the USA



Image Shown: 05014

Century Drill & Tool Bi-Metal Shark Tooth Hole Saw Eco Paks CPE

Size	Part Number	Size	Part Number	Size	Part Number
7/8"	05014	1-3/8"	05022	2-1/8"	05034
3/4"	05012	1-5/8"	05026	2-3/4"	05044
1"	05016	1-7/8"	05030	2-3/8"	05038
1-1/2"	05024	2"	05032	3"	05048
1-1/4"	05020	2-1/2"	05040	3-1/2"	05056
1-1/8"	05018	2-1/4"	05036	4"	05064
1-3/4"	05028				

DRILL BITS & THREAD REPAIR EXTRACTORS

- Effectively remove broken bolts or studs with this all in one set
- Set includes High Speed Steel Drill Bits and Spiral screw extractors for pre-drilling and extracting
- Will not spread the wall as it extracts
- Removes broken bolts or screws up to 3/4"

Century Drill & Tool High Speed Steel & Spiral Screw Extractor Set 10 Piece CPE 88710

- Spiral screw extractors are used when a screw or bolt has broken off while still in the fastening hole
- 6 Piece set includes #1, #2, #3, #4, #5 and #6 screw extractors.
- Easily removes 3/32" to 7/8" broken bolts and screws
- Made of hardened tempered alloy steel

Century Drill & Tool Screw Extractor Spiral Flute, 6 Piece Set, #1, #2, #3, #4, #5 & #6 CPE 73414

- Spiral screw extractors are used when a screw or bolt has broken off while still in the fastening hole
- 5 Piece set includes #1, #2, #3, #4 and #5 screw extractors
- Easily removes 3/32" to 5/8" broken bolts and screws
- Made of hardened tempered alloy steel

Century Drill & Tool Screw Extractor Spiral Flute, 5 Piece Set, #1, #2, #3, #4 And #5 CPE 73415

- Square screw extractors are used when a screw or bolt has broken off while still in the fastening hole
- 5 Piece set includes #1 #2 #3 #4 and #5 screw extractors
- Easily removes 3/16" to 5/8" broken bolts and screws
- Made of hardened tempered alloy steel

CARQUEST Acc and Tools Screw Extractor Square Flute, 5 Piece Set, #1, #2, #3, #4, #5 CPE 73215

- Screw extractors are used when a screw or bolt has broken off while still in the fastening hole



Image Shown: 73401

- Century Drill & Tool Screw Extractor Spiral Flute #1 CPE 73401**
- Century Drill & Tool Screw Extractor Spiral Flute #2 CPE 73402**
- Century Drill & Tool Screw Extractor Spiral Flute #3 CPE 73403**
- Century Drill & Tool Screw Extractor Spiral Flute #4 CPE 73404**
- Century Drill & Tool Screw Extractor Spiral Flute #5 CPE 73405**
- Century Drill & Tool Screw Extractor Spiral Flute #6 CPE 73406**
- Century Drill & Tool Screw Extractor Spiral Flute #7 CPE 73307**
- Century Drill & Tool Screw Extractor Spiral Flute #8 CPE 73308**

- Easily removes broken bolts and screws
- Use left handed drill bit to drill hole this will help loosed bit
- Ideal for thin wall extractions
- Will not spread the wall as it extracts



Image Shown: 73201

- Century Drill & Tool Screw Extractor Square Flute #1 CPE 73201**
- Century Drill & Tool Screw Extractor Square Flute #2 CPE 73202**
- Century Drill & Tool Screw Extractor Square Flute #3 CPE 73203**
- Century Drill & Tool Screw Extractor Square Flute #4 CPE 73204**
- Century Drill & Tool Screw Extractor Square Flute #5 CPE 73205**
- Century Drill & Tool Screw Extractor Square Flute #6 CPE 73206**
- Century Drill & Tool Screw Extractor Square Flute #7 CPE 73107**

- A super strong extractor set made of a special hardened, shock-resistant tool steel.
- Works on both left and right hand threads.
- Five extractor sizes extract 1/4" to 1/2" and larger bolts and screws.
- Super Outs cut their way straight into bolts, eliminating wedging or further tightening of frozen bolts and screws.
- Five extractor sizes extract 1/4" to 1/2" and larger bolts and screws. Also its rugged design allows for a long and stronger tool life.

**Lisle Super Out Extractor Set LST 62900**

- Four sizes of extractors fit Torx and Torx Plus sizes T-40 to T-55; internal hex sizes 1/4" to 1/2" and 6mm to 13mm.
- Will also work on other stripped or rounded internal drive screw heads.
- Made of heat-treated alloy steel for durability.

**Lisle 4 Piece Stripped Screw Extractor Set LST 62110**

DRILL BITS & THREAD REPAIR FILES

- Professional hand files are made from premium high carbon file steel
- Engineered for durability and longevity
- Hand file 4 piece set includes: 6" Mill Bastard file, 6" Round File, 6" X-Slim Taper File, Handle and Two Inserts to fit all files included
- Single cut for general purpose sharpening and smoothing over flat surfaces

Century Drill & Tool Hand File 4 Piece Set CPE 72470

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DRILL BITS & THREAD REPAIR

TAP & DIE

- Tap and Die Set includes 2 T style handle tap wrenches 2 adjustable tap wrenches adjustable hex die stock pitch gauge screwdriver 17 taps and corresponding dies
- Professional grade fractional taps and dies with precision cut threads accurately formed for consistent and exact threading
- Each tap and die is heat treated and tempered for file hard threads and a longer useful life
- Selection includes national coarse and national fine thread sizes



Century Drill & Tool Tap & Die 40 Piece SAE Set CPE 98900

- Metric carbon steel die offers precision cut threads accurately formed for consistent exact threading
- Heat treated and tempered for file hard threads and longer useful life
- Designed for hand cutting applications

CARQUEST Acc and Tools Tap & Die 40 Piece Metric Set CPE 98912

- Heat-treated alloy steel taps and dies with a blow mold case for easy, organized storage.
- Heat treated alloy steel taps and dies
- Adjustable tap wrench handle T-Handle tap wrench Die handle Screwdriver Screw pitch gauge (6) Taper taps (11) Plug taps (17) Dies.



AutoCraft Tap & Die Set, 39 Piece AHT AC455TW

- 24 Piece Fractional Tap and Die Set includes 1 adjustable tap wrench, 1 adjustable die stock, 11 taps, and 11 corresponding dies
- Professional grade fractional taps and dies with precision cut threads accurately formed for consistent and exact threading
- Each tap and die is heat treated and tempered for file hard threads and a longer useful life
- Selection includes national coarse and national fine thread sizes



Century Drill & Tool Tap & Die 24 Piece Fractional Set CPE 98904

- T style handle tap wrench with sliding handle for extra leverage
- Used to hold taps or screw extractors

Century Drill & Tool Tap Wrench T-Handle 0" To 1/4", 0.00 To 6.0M CPE 98501

Century Drill & Tool Tap Wrench T-Handle 1/4" To 1/2", 7.0 To 12.0M CPE 98502



Image Shown: 98501

- A heavy duty adjustable wrench used to hold and turn taps and screw extractors
- For tap and extractor sizes from 1/16" to 1/2" and 0.00 to 6.0M
- Can be used for M3 through M12 size taps and extractors



Century Drill & Tool Tap Wrench, Adjustable, 1/16" To 1/2" Fractional, 0.00 To 6.0 Metric CPE 98510

- Non-adjustable die stock
- Locks in round or hex dies with one set screw
- For die size 1" across flats



Century Drill & Tool Die Stock, Solid, 1", Locks In Round Or Hex Dies With One Set Screw CPE 98504

Image Shown: 96203



- Heat treated and tempered for file hard threads and longer useful life
- Designed for hand cutting applications

Century Drill & Tool Die SAE CPE

Size	Across Flats	Part Number	Size	Across Flats	Part Number
National Coarse			National Fine		
5/16-18	1"	96203	5/16-24	1"	96204
3/8-16	1"	96205	3/8-24	1"	96206
7/16-14	1"	96207	7/16-20	1"	96208
1/2-13	1"	96209	1/2-20	1"	96210
9/16-12	1-7/16"	98211	9/16-18	1-7/16"	98212
5/8-11	1-7/16"	98213	5/8-18	1-7/16"	98214
3/4-10	1-7/16"	98215	3/4-16	1-7/16"	98216
National Pipe Thread			7/8-14	1-5/8"	98218
1/8-27	1"	96301	1-1/2	1-13/16"	98220
1/4-18	1"	96302	1-14	1-13/16"	98221

Century Drill & Tool Die Metric CPE

Size	Across Flats	Part Number	Size	Across Flats	Part Number
6.0 x 1.00	1"	97608	10.0 x 1.50	1"	97615
7.0 x 1.00	1"	97609	11.0 x 1.50	1"	97616
8.0 x 1.00	1"	97610	12.0 x 1.25	1"	97617
8.0 x 1.25	1"	97611	12.0 x 1.50	1"	97618
10.0 x 1.00	1"	97621	12.0 x 1.75	1"	97619
10.0 x 1.25	1"	97614			

- Heat treated and tempered for file hard threads and longer useful life
- Designed for hand cutting applications



Image Shown: 95103

Century Drill & Tool Tap SAE CPE

Size	Part Number	Size	Part Number
National Coarse		National Fine	
10-24	95006-4	1/4-28	95104
6-32	97004-8	5/16-24	95106
8-21	95005	3/8-24	95108
1/4-20	95103	7/16-20	95110
5/16-18	95105	1/2-20	95112
3/8-16	95107	National Pipe Thread	
7/16-14	95109	1/2-14	97204
1/2-13	95111	3/4-14	97205

Century Drill & Tool Tap Metric CPE

Size	Part Number	Size	Part Number
4.0 x 0.70	97306	11.0 x 1.50	97318
5.0 x 0.80	97308	12.0 x 1.25	97319
6.0 x 1.00	97310	12.0 x 1.50	97320
7.0 x 1.00	97311	12.0 x 1.75	97321
8.0 x 1.00	97312	14.0 x 1.25 Spark Plug	95207
8.0 x 1.25	97313	14.0 x 1.50	97328
9.0 x 1.25	97315	14.0 x 2.00	97323
10.0 x 1.00	97322	16.0 x 1.50	97324
10.0 x 1.25	97316	16.0 x 2.00	97325
10.0 x 1.50	97317	18.0 x 1.50 Spark Plug	96326

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DRILL BITS & THREAD REPAIR

THREAD REPAIR

- Restore damaged threads that are bent, rusted or cross threaded
- For use on screws, bolts, studs, pipe and pipe fittings
- Restoring size 11, 12, 13, 14, 16, 18, 20 and 24 TPI
- Can be used as a pitch gauge

Century Drill & Tool Rethreading File, Restoring Size 11, 12, 13, 14, 16, 18, 20, 24 Tpi CPE 92941

- Restore damaged threads that are bent, rusted or cross threaded
- For use on screws, bolts, studs, pipe and pipe fittings
- Restoring size 9, 10, 12, 16, 20, 27, 28 and 32 TPI
- Can be used as a pitch gauge

Century Drill & Tool Rethreading File, Restoring Size 9, 10, 12, 16, 20, 27, 28, 32 Tpi CPE 92942

- Replaces stripped spark plug threads on aluminum heads with 14mm spark plugs
- Installs a new spark plug thread insert in original thread location.
- Set includes one-piece drill tap, long tap holder, short tap holder, insert installer, swedger and handle.
- Includes three insert sizes: 5/16", 7/16" and 11/16". Additional inserts are available as 5 packs.
- Detailed instruction are included with the tool. The repair can be completed very quickly and easily.



Image Shown: 65000

Lisle Deep Hole Aluminum Head M14 x 1.25 Spark Plug Hole Repair Kit LST 65000

Lisle 11/16" Threaded Insert - 3 Pcs LST 65030

- Set Includes a Unique Porcelain Pusher Tool.
- This tool set removes broken spark plugs from 2004 and newer Triton 3 valve per cylinder engines, (a common problem).
- The set includes a unique porcelain pusher tool and a tapered left-hand thread remover for removing the broken spark plug without leaving the porcelain in the engine cylinder.
- Porcelain pusher is used to press the porcelain piece, without breaking the porcelain, farther into the plug tip.
- This provides space for the left hand thread remover to bite into the stainless steel plug tip so it can then be pulled. Blow-molded storage case included.



Lisle Broken Plug Remover for Ford 3 Valve LST 65600

- A Three Step Kit for Removing Spark Plugs that have Seized in the Engine Head and Broken.
- Includes a unique Porcelain Puller Tool that snaps onto the terminal of a broken spark plug to pull the porcelain out.
- Also includes a Porcelain Pusher for when the porcelain breaks off in the spark plug tip and a Self-Tapping Puller to remove the seized metal tip.
- Comes in a blow molded plastic case for storage.
- Order Lisle 65710 for the Porcelain Puller individually, or 65730 for the Porcelain Puller, Right Handed Nut and Housing



Lisle Broken Plug Remover Kit Ford 3V LST 65700

- Can be used with the 20250 Compression Tester to adapt the tool to work on 2005 Ford Triton engines with M16 x 1.5-6G threads



Lisle M16 x 1.5 Adapter For 20250 LST 20380

- For Use in Restricted Areas.
- Ideal for use in areas where a T handle won't fit.
- Set of 8 sockets fits all number and fractional M.C.T.I. standard taps thru 1/2".
- Also fits 1/8" NPT taps and metric taps thru 12mm manufactured to M.C.T.I. standards.
- Sockets contained on a vinyl holder.



Lisle Tap Socket Set LST 70500

- Quickly restore threads to near new condition without expensive thread cutting equipment.
- Replaceable V-Pads and dies.
- Use for 1-1/4" to 5" O.D.
- INCLUDES standard die set - No.216884 (Six dies 4, 5, 6, 7, 7-1/2, 8, 9, 10, 11, 11-1/2, 12, 14, 16, 18, 20 and 24 threads per inch)
- Metric size dies available - No.202817 (Six dies with metric pitches 1.0, 1.25, 1.5, 1.75, 2.0, 2.5, 3.0, 3.5, 4.0mm) - Must be purchased separately



OTC Universal Outside Thread Chaser OTC 7402

- This unique design works on 2004-newer Ford F-150 pickup trucks with 5.4L 3-valve Triton V-8 engines.
- Socket end is 9/16". Soft rubber insert holds and protects spark plug during removal and installation.
- Extension is part of the socket. Easily fits down spark plug tube in cylinder head.
- Socket has 3/8" drive for use with a ratchet or breaker bar.



OTC Ford F-150 Spark Plug Socket OTC 6900

- Unique design helps prevent breakage by locking the plug porcelain core to the plug hex allowing it to turn as one complete unit.
- Will also pull plug porcelain core if plug hex only is removed.
- Detailed Instructions included to maximize success rate.



OTC Ford Spark Plug Remover Kit, Triton 3V OTC 6918

- A kit to quickly and permanently restore damaged M18 x 1.5 oxygen sensor threads in exhaust manifolds.
- This kit offers a piloted reamer tap, which means no drilling necessary and perfect alignment of the new tapped hole.
- Also the kit has corrosion resistant stainless steel inserts to improve future serviceability. Eliminates exhaust manifold replacement. Easy to use and works in minutes.
- Eliminates exhaust manifold replacement. Easy to use and works in minutes.



Heli-Coil Oxygen Sensor Thread Repair Kit HC 4833

- Fits Spark Plug Holes with Limited Access.
- The narrow profile and long length allows access to spark plug holes in confined spaces.
- Use with a 3/8" ratchet or extension.
- Size: M14x1.25
- IMPORTANT: Use anti-seize.



Lisle Limited Access Spark Plug Chaser LST 20020

- Double-ended for both 14mm and 18mm threads.
- Cleans threads in spark plug hole.
- Use with 13/16" spark plug socket.



Lisle Spark Plug Hole Thread Chaser LST 20200

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- Quickly and easily cleans dirt, carbon and metal particles from spark plug hole.
- Not to be used as a tap.
- Sizes: 14mm & 18mm



Performance Tools 14/18mm Spark Plug Hole Chaser WIL W80539



Image Shown: 5521-4

- Heli-Coil has a complete coverage of standard thread repair kits available.
- All kits contain a tap, installation tool, a quantity of inserts and detailed instructions.

Size	Kit Part Number	Package Insert Part Number	Size	Part Number	Package Insert Part Number
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Heli-Coil SAE Coarse Thread Repair HC

8-32	5521-2	R1185-2	7/16-14	5521-7	R1185-7
10-24	5521-3	R1185-3	1/2-13	5521-8	R1185-8
12-24	5521-1	R1185-1	9/16-12	5521-9	R1185-9
1/4-20	5521-4	R1185-4	5/8-11	5521-10	R1185-10
5/16-18	5521-5	R1185-5	3/4-10	5521-12	R1185-12
3/8-16	5521-6	R1185-6			

Heli-Coil SAE Fine Thread Repair Kit HC

10-32	5528-3	-	1/2"-20	5528-8	R1191-8
1/4-28	5528-4	-	9/16-18	5528-9	R1191-9
5/16-24	5528-5	R1191-5	5/8-18	5528-10	R1191-10
3/8-24	5528-6	-	3/4-16	5528-12	-
7/16-20	5528-7	R1191-7			

Heli-Coil Metric Coarse Thread Repair Kit HC

M4 x 0.7	5546-4	-	M10 x 1.5	5546-10	R1084-10
M5 x 0.8	5546-5	R1084-5	M11 x 1.5	5546-11	R1084-11
M6 x 1	5546-6	R1084-6	M12 x 1.75	5546-12	R1084-12
M7 x 1	5546-7	R1084-7	M14 x 2	5546-14	-
M8 x 1.25	5546-8	R1084-8	M16 x 2	5546-16	-
M9 x 1.25	5546-9	R1084-9			

Heli-Coil Metric Fine Thread Repair Kit HC

M10 x 1.0	5542-10	-	M12 x 1.5	5544-12	R3745-12
M10 x 1.25	5543-10	R4649-10	M14 x 1.5	5544-14	R3745-14
M11 x 1.25	5543-11	-	M16 x 1.5	5544-16	-
M12 x 1.25	5543-12	R4649-12			

- The only thread repair product that can be used to repair both taper seat and gasket type spark plug assemblies.
- Three insert lengths are available to accommodate all spark plug reaches.
- Positive mechanical locking feature means the insert will never come out!
- The piloted reamer tap means no drilling is necessary and perfect alignment of the tapped hole.
- Available in kit or set for the do-it-yourselfer and professional engine rebuilder.



Heli-Coil Sav-A-Thread Kit, M14 x 1.25 HC 5334-14

- Heli-Coil inserts are precision formed coils of extremely hard stainless steel (18-8) diamond shaped wire.
- When installed into a tapped hole, the insert provides permanent conventional screw threads.



Heli-Coil Insert, Sav-A-Thread, Long Reach, M14 x 1.25 HC R5326-14L

Image Shown: R5326-14S

Heli-Coil Spark Plug Sav-A-Thread Insert - Short Reach - 3/8" - M14-1.25 HC R5326-14S

Heli-Coil Spark Plug Sav-A-Thread Insert - M14-1.25 - Normal Reach - 1/2" - Material Stainless steel HC R5326-14N



- Replaces Stripped Spark Plug Threads On Ford V10, 4.6 And 5.4 Liter Engines.

Lisle Threaded Insert LST 65960

Image Shown: 33049

- Kits include everything required to repair stripped or worn threads.
- Handle provides a base for the tap and it also installs the insert and breaks the tang.

Fix-A-Thred UNC 1/4-20 Thread Repair Kit ALG 33049

Fix-A-Thred UNC 5/16-18 Thread Repair Kit ALG 33059

Fix-A-Thred UNC 3/8-16 Thread Repair Kit ALG 33069

Fix-A-Thred UNC 1/2-13 Thread Repair Kit ALG 33089

Fix-A-Thred M6-1 Thread Repair Kit ALG 35069

Fix-A-Thred M8-125 Thread Repair Kit ALG 35089

Fix-A-Thred M10-15 Thread Repair Kit ALG 35109



Image Shown: 23000

Fix-A-Thred Assorted Inch Coarse Thread Repair Inserts - 1/4-20, 5/16-18, 3/8-16, 7/16-14 ALG 23000

Fix-A-Thred Assorted Metric Thread Repair Inserts - M6-1, M8-1.25, M10-1.5, M14-1.25 Plug-Saver ALG 25000



- Repairs worn, damaged, or stripped threads.
- Can be successfully used with any alloy or cast-iron head.
- Kits available to fit M14-1.25 spark plug port threads, gasketed or tapered.
- Designed for use with almost any engine - automotive, motorcycle, marine, outdoor power equipment, and more

Fix-A-Thred M14-1.25 Plug-Saver Kit - 1 each insert S, N, L ALG 98141



Fix-A-Thred Fix-A-Thread Plug Saver 4 Inserts - Long Reach M14 - ALG 98144P



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